



OUTLINE



- DUCTWORK AIRTIGHTNESS IN FRENCH REGULATION
- LEAKAGES – EXAMPLE OF A EP CALCULATION
- FD E51-767 DUCTWORK TIGHTNESS MEASUREMENTS

Ductwork Airtightness in French Regulation

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In new buildings, the ductwork class is an input data in the Energy Performance calculation (RT2012 : EP Regulation)

- No minimum requirement
- Impact on heating loads / cooling loads

If a better value than the default value is used in the EP calculation :

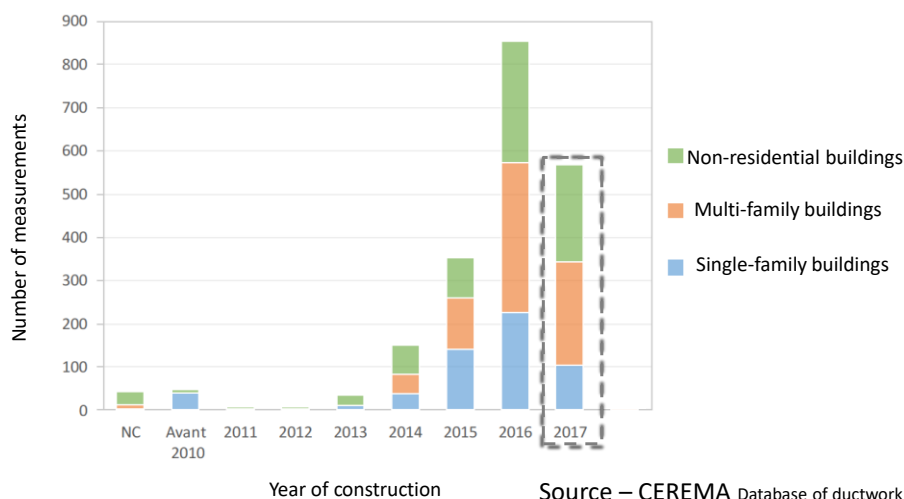
- a measurement is required to justify Class A, B or C
- this measurement has to be performed by a qualified independant technician

Since 2013, Effinergie + label requires Class A

Database overview

Evolution of the number of measurements

air**efficiency**



Source – CEREMA Database of ductwork airtightness measurements in France

DUCTWORK LEAKAGES

EXAMPLE OF A EP CALCULATION

Ductwork leakages

Example of a EP calculation

Single family house



Ductwork leakages

Example of a EP calculation

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Characteristics of the house

Building envelope		Parois	Libellé	Système constructif du bâti	Ep. isolant (cm)	R isolants m².K/W
Ground floor	Plancher bas					
	Sur Vide-Sanitaire	Plancher hourdis isolant	ITR – Polystyrène		-	Up = 0.27
Roof	Plancher haut					
	Rampant	Isolant sous toiture + doublage intérieur	ITR – Laine minérale ($\lambda = 0.040$) ITI – Laine minérale ($\lambda = 0.032$)		20 + 6	6.9
External Wall	Paroi verticale					
	Mur extérieur	Doublage intérieur sur maçonnerie	ITI – laine minérale ($\lambda = 0.032$)		14	4.38
Windows	Paroi vitrée					
		Cadre	Vitrage			Uw (W/m².K)
	Double vitrage - VR	PVC	4/16/4, PE Argon			1,5
Technical equipments		Systèmes				
Heating system	Chauffage					
	Chaudière Gaz Condensation	Rdt : 97.8%	Puissance : 24 [kW]			
Hot water	Eau Chaude Sanitaire					
		Ballon thermodynamique – Air extérieur – 250L				
Lighting system	Eclairage					
		Puissance d'éclairage moyenne = 8 (W/m²)				
Ventilation system	Ventilation					
	...					



Source – OCR (<http://ocr-expertise.fr>)

Ductwork leakages

Example of a EP calculation

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Ductwork airtightness is a input data in EP calculation

Ductwork airtightness class

Nom : Cuisine - Bouche 1

RT2012 ☒ Chauffage/Climatisation

Nombre : 1 ☐ Soufflage ☒ Extraction

Type de bouche : Cuisine - 45 - 120 m3.h-1

Informations sur les débits

En base : 45 m³/h

En pointe : 120 m³/h

Ventilation mécanique

☒ Ventilation ☐ Ventilation

Réseau

Classe d'étanchéité : Défait

Résistance thermique hors volume chauffé : Classe A, Classe B, Classe C

Part des conduits dans le volume chauffé : Défait



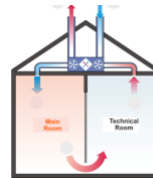
Source – OCR (<http://ocr-expertise.fr>)

Ductwork leakages Example of a EP calculation

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MVHR

- Nominal air Flow : 105 [m³/h] (max 180 [m³/h])
- Exchanger : 82% Heat Recovery Efficiency
- Supply Ductwork and Extract Ductwork :
25% inside conditioned space
75% outside conditioned space



Ductwork airtightness Class	Heating [kwhep/m²]	Energy saving	
		[kwhep/m²]	(%)
Default Value	30,6	0	-



Source – OCR (<http://ocr-expertise.fr>)

Ductwork leakages Example of a EP calculation

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Ductwork airtightness Class
Default Value
A
B
C

→ Default value : No mandatory test

→ Class A, B or C : Mandatory test

The ductwork airtightness measurement has to be performed :

➤ by a qualified independent technician

(About 100 certified testers according to a national qualification scheme for ductwork testers)

➤ according to the FD E51-767





FD E 51-767

Ventilation for buildings – Ductwork tightness measurements

FD E51-767

FD E51-767 -> National guidance to specify how to use test standards :

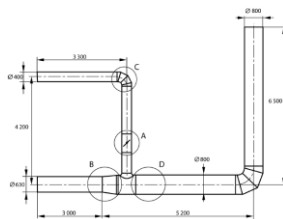
- On site with various kind of ductwork (different materials, different shapes, ...)
- Different use of building (non residential building, residential building...)
- To take into account the usual operating pressure of the ventilation system
- How to sample
- How to take into account specific devices (plenum box, flexible sleeve, ...)

FD E51-767 refers to :

- EN 12 237 : Ventilation for buildings – Ductworks – Strength and leakage of circular sheet metal ducts
- EN 1507 : Ventilation for buildings – Sheet metal air ducts with rectangular section – Requirements for strength and leakage
- EN 13 403 : Ventilation for buildings – Non-metallic ducts – Ductwork made from insulation ductboards
- EN 12 599 : Ventilation for buildings – Test procedures and measurement methods to hand over air conditioning and ventilation systems

Measurement of ductwork surface area :

- FD E51-767 refers to : EN 14 239 Ventilation for buildings — Ductwork — Measurement of ductwork surface area



Diamètre mm	Aire latérale du conduit ⁴⁾ par unité de longueur m ² /m	Longueur m	Aire latérale totale du conduit m ²
800	2,51	6,5 + 5,2	2,51 × 11,7 = 29,4
630	1,98	3,0	1,98 × 3,0 = 5,9
400	1,26	4,2 + 3,3	1,26 × 7,5 = 9,5
Total pour l'installation représentée sur la Figure 2			44,8

- Only for individual system (in residential buildings) it's also possible to calculate the surface area with another method :
→ 0,1 x Floor area of the dwelling

Test pressure :

Type of ductwork :

- Supply air ducts : Positive pressure
- Exhaust air ducts : Negative pressure

Use of building :

Building	Test pressure
Residential Building – Single family houses	$\pm 80 \text{ Pa}$
Residential Building – Multi family building	$\pm 160 \text{ Pa}$
Non Residential Building	$\pm 250 \text{ Pa}$
Non Residential Building if $ P_{\text{design}} > \text{test pressure} + 50 \text{ Pa}$	P_{design}

How to sample :

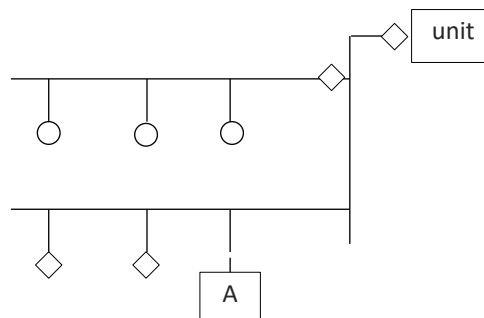
- Individual system (residential)
 - 100 % of ductwork (Exhaust ductwork and Supply ductwork)
 - Collective system (residential) and non residential system
 - All kinds of ducts (size, type of ducts, type of section, type of accessories, ...)
- AND
- One of those requirements shall be met :
 - **Case 1 :** $L/A_j \geq 1$ and $A_j > 10 \text{ m}^2$ and $A_j > 10 \%$
 - **Case 2 :** At least one whole floor to the ventilation unit and $A_j > 10 \text{ m}^2$ and $A_j > 20\%$
 - **Case 3 :** At least one whole column to the ventilation unit and $A_j > 10 \text{ m}^2$ and $A_j > 20\%$

How to sample :**CASE 2 – example**

A : equipment for
measuring

○ : exhaust or supply
unit

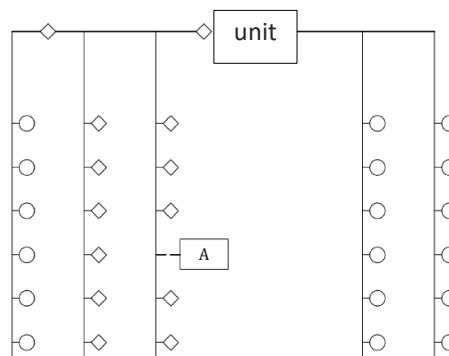
◇ : sealed

**How to sample :****CASE 3 - example**

A : equipment for
measuring

○ : exhaust or supply
unit

◇ : sealed



How to sample :

If there are several ventilation units and air handling units

Method of sample selection :

- If $N \leq 5$, each ductwork have to be tested
- If $N > 5$, number Of ductwork to be tested :

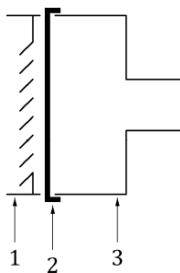
$$5 + 40\% \times (N-5)$$

N : number of unit

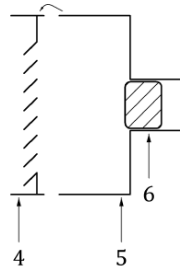
Measuring method – specific devices

- To Give penalties if some parts can't be tested to use it for the EP Calculation
- Method to seal off the diffuser (exhaust units / supply units) or the climate beams

Plenum box included



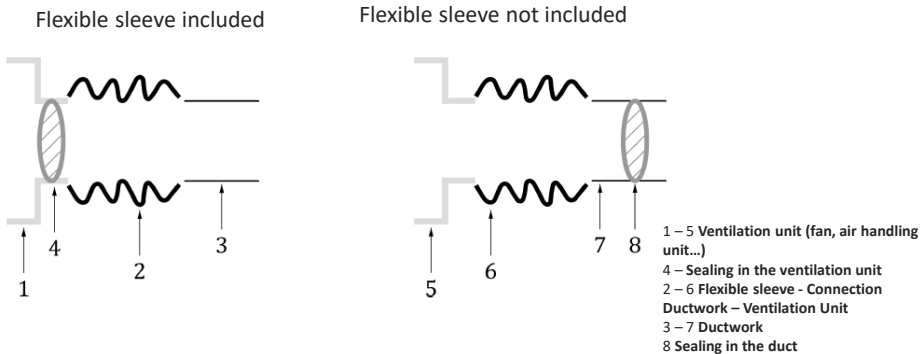
Plenum box not included



- 1 - 4 Exhaust or supply unit or Climate beams
- 2 Sealing instead of unit
- 3 - 5 Plenum box
- 6 Sealing in the duct

Measuring method – specific devices

Method to seal off the connection to the Ventilation unit



Measuring method – specific devices

Method to seal off – Specific devices – Correction of measured values

Component			Penalties Correction of measured values
Flexible sleeve	Climat beam	Plenum box	
Included	Included	Included	x 1
Not included	Included	Included	x 1,3
Included	Not included	Included	
Included	Included	Not included	x 1,4
Not included	Not included	Included	
Included	Not included	Not included	
Not included	Included	Not included	x 1,5
Not included	Not included	Not included	



Thank you for your attention

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